

Claims:

1. A cigar and cigarette burn resistant gaming table cloth comprising a layer of fire retardant treated knit polyester fabric laminated to a thin sheet of aluminum, said aluminum having a thickness of about 1.5 mils, and said aluminum sheet laminated to a backing layer of non-woven synthetic fabric.
2. A burn resistant gaming table cloth as claimed in claim 1 including intermediate layers of adhesive between the knit layer and said aluminum sheet and between said aluminum sheet and the non-woven fabric layer.
3. A burn resistant gaming table cloth as claimed in claim 2 including dyeing the composite, laminated fabric of said knit layer, the aluminum sheet layer and said non-woven fabric layer with a background color and imprinting said composite laminated fabric with gaming indicia.
4. A burn resistant gaming table cloth as claimed in claim 3 wherein said knit layer is cured with one of a fire retardant chemical composition and an oil and water repellent chemical composition prior to lamination to said aluminum sheet layer.
5. A burn resistant gaming table cloth as claimed in claim 3 wherein said knit layer is cured with a fire retardant and an oil and water repellent chemical composition prior to lamination to said aluminum sheet layer.
6. A burn resistant gaming table cloth as claimed in claim 5 wherein said fire retardant and an oil and water repellent chemical composition is a phosphorus fluorocarbon.
7. A gaming table cloth as claimed in claim 5 wherein said fire retardant and an oil and water repellent chemical composition is a non-ionic phosphorus fluorocarbon.

8. A burn resistant gaming table cloth as claimed in claim 2 wherein said adhesive is a latex adhesive.

9. A burn resistant gaming table cloth as claimed in claim 2 wherein said non-woven fabric is a polyester.

10. A burn resistant gaming table cloth as claimed in claim 7 wherein said fire retardant and an oil and water repellent chemical composition is a phosphate ester- fluoropolymer.

11. A laminated cigar and cigarette burn resistant gaming table cloth comprising a thin sheet of aluminum laminated with a latex adhesive between a layer of fire retardant treated knit polyester fabric and a backing layer of non-woven synthetic fabric.

12. A burn resistant gaming table cloth as claimed in claim 11 wherein said knit fabric is also treated for water repellency.

13. A method of manufacturing a cigar and cigarette burn resistant cloth for casino, gaming and billiard tables comprising:

treating a layer of knit polyester fabric with a fire retardant chemical and laminating a thin sheet of aluminum between said knit fabric layer and a layer of non-woven synthetic fabric.

14. A method as claimed in claim 13 including laminating said thin sheet of aluminum with a latex adhesive to both said knit layer and said non-woven fabric layer.

15. A method as claimed in claim 14 wherein said latex adhesive is a fire retardant latex adhesive.

16. A method as claimed in claim 15 including dyeing said knit fabric prior to lamination with said aluminum.

17. A method as claimed in claim 16 including treating said knit fabric with a water repellent prior to lamination with said aluminum.

18. A method as claimed in claim 17 wherein the step of treating said knit fabric includes treating said knit fabric with a phosphorus fluorocarbon composition which provides said knit layer with said fire retardant and water repellent treatment.